

Think Automation and beyond...



Ø16mm XA Series

Emergency Stop Switches

(Illuminated Type)



IDEK CORPORATION

Ø16mm XA Series Illuminated Emergency Stop Switches

The World's First Ø16 mm, 4-contact Emergency Stop Switch.
Compact size - only 27.9 mm deep behind the panel.

- 1 to 4NC main contacts and 1NO monitor contact
- The depth behind the panel is only 27.9 mm for 1 to 4 contacts.
- IDEC's original "Safe break action" ensures that the contacts open when the contact block is detached from the operator.
- Push-to-lock, Pull or Turn-to-reset operator
- Two operator sizes: Ø29 and Ø40 mm
- Safety lock mechanism (IEC60947-5-5, 6.2)
- Degree of protection IP65 (IEC60529)
- Direct opening action mechanism (IEC60947-5-5, 5.2, IEC60947-5-1, Annex K)
- UL, c-UL recognized. EN compliant
- RoHS compliant (EU directive 2002/95/EC). Contains no lead, cadmium, mercury, hexavalent chromium, PBB, or PBDE.



Illumination Ratings

Rated Voltage	Operating Voltage	Rated Current
24V AC/DC	24V AC/DC ±10%	11 mA

Note: Except for stop switches (operator color: gray).

Contact Ratings

(NC main contacts/NO monitor contact)

Rated Insulation Voltage (Ui)			300V (illuminated part: 60V)		
Rated Current (Ith)			5A		
Rated Operating Voltage (Ue)		30V	125V	250V	
Rated Operating Current	Main Contacts	AC 50/60 Hz	Resistive Load (AC-12)	–	3A
			Inductive Load (AC-15)	–	1.5A
		DC	Resistive Load (DC-12)	2A	0.4A
	Monitor Contacts		Inductive Load (DC-13)	1A	0.22A
		AC 50/60 Hz	Resistive Load (AC-12)	–	1.2A
			Inductive Load (AC-14)	–	0.6A
	DC		Resistive Load (DC-12)	2A	0.4A
			Inductive Load (DC-13)	1A	0.22A

- Minimum applicable load: 5V AC/DC, 1 mA (reference value)
(Operating area may vary according to the operating conditions and load types.)
- The rated operating currents are measured at resistive/inductive load types specified in IEC 60947-5-1.

Standard	Mark	Approval Organization/ File No.
UL508 CSA C22.2 No. 14		UL/c-UL File No. E68961
EN60947-5-1 EN60947-5-5 (Note)		TÜV Product Service
		European Commission's Low Voltage Directive
GB14048.5		CCC No. 2005010305150899

Specifications

Applicable Standards	IEC60947-5-1, EN60947-5-1 IEC60947-5-5 (Note), EN60947-5-5 (Note) JIS C8201-5-1, UL508, CSA C22.2 No. 14
Operating Temperature	–25 to +55°C (no freezing)
Operating Humidity	45 to 85% RH (no condensation)
Storage Temperature	–45 to +80°C
Operating Force	Push to lock: 10.5N Pull to reset: 10N Turn to reset: 0.16 N·m
Minimum Force Required for Direct Opening Action	60N
Minimum Operator Stroke Required for Direct Opening Action	4.0 mm
Maximum Operator Stroke	4.5 mm
Contact Resistance	50 mΩ maximum (initial value)
Insulation Resistance	100 MΩ minimum (500V DC megger)
Overvoltage Category	II
Impulse Withstand Voltage	2.5 kV
Pollution Degree	3 (inside LED unit: 2)
Operation Frequency	900 operations/hour
Shock Resistance	Operating extremes: 150 m/s ² Damage limits: 1000 m/s ²
Vibration Resistance	Operating extremes: 10 to 500 Hz, amplitude 0.35 mm acceleration 50 m/s ² Damage limits: 10 to 500 Hz, amplitude 0.35 mm acceleration 50 m/s ²
Mechanical Life	250,000 operations minimum
Electrical Life	100,000 operations minimum 250,000 operations minimum (24V AC/DC, 100 mA)
Degree of Protection	IP65 (IEC60529)
Short-circuit Protection	250V/10A fuse (Type aM, IEC60269-1/IEC60269-2)
Conditional Short-circuit Current	1000A
Terminal Style	Solder terminal, PC Board terminal
Recommended Tightening Torque for Locking Ring	0.88 N·m
Connectable Wire	1.25 mm ² maximum (AWG16 maximum)
Soldering Conditions	310 to 350°C, 3 seconds maximum
Weight	Ø29 mm type: 23g, Ø40 mm type: 28g

Note: Except for stop switches (operator color: gray).

Ø16mm XA Series Illuminated Emergency Stop Switches

Types

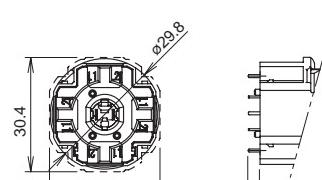
Illuminated Solder Terminal / PC Board Terminal Types

Appearance	NC Main Contact	NO Monitor Contact	Type No.	Operator Color	
			Terminal Style		
			Solder Terminal		
	1NC	—	XA1E-LV301Q4R	Dark red only	
	2NC	—	XA1E-LV302Q4R		
	3NC	—	XA1E-LV303Q4R		
	4NC	—	XA1E-LV304Q4R		
	1NC	1NO	XA1E-LV311Q4R		
	2NC	1NO	XA1E-LV312Q4R		
	3NC	1NO	XA1E-LV313Q4R		
	1NC	—	XA1E-LV401Q4R		
	2NC	—	XA1E-LV402Q4R		
	3NC	—	XA1E-LV403Q4R		
	4NC	—	XA1E-LV404Q4R		
	1NC	1NO	XA1E-LV411Q4R		
	2NC	1NO	XA1E-LV412Q4R		
	3NC	1NO	XA1E-LV413Q4R		
	1NC	—	XA1E-LV401Q4VR		
	2NC	—	XA1E-LV402Q4VR		
	3NC	—	XA1E-LV403Q4VR		
	4NC	—	XA1E-LV404Q4VR		
	1NC	1NO	XA1E-LV411Q4VR		
	2NC	1NO	XA1E-LV412Q4VR		

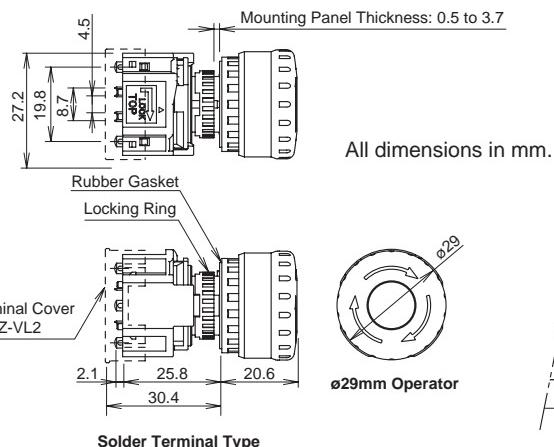
• Terminal cover (XA9Z-VL2) is ordered separately.

Dimensions

• Illuminated Type

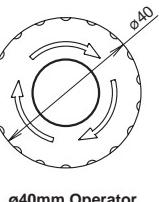
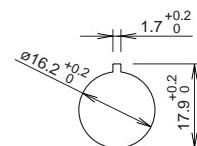


PC Board Terminal Type



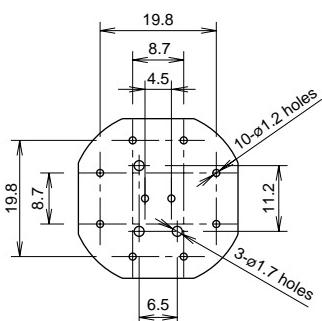
All dimensions in mm.

Panel Cut-out

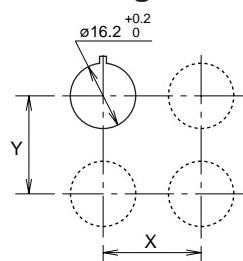


Ø40mm Operator

PC Board Layout (Bottom View)



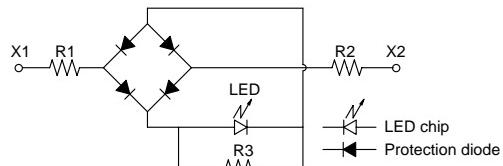
Mounting Hole Layout



	X	Y
Ø29mm Operator	40 mm minimum	
Ø40mm Operator	50 mm minimum	

The values shown above are the minimum dimensions for mounting with other Ø16 mm pushbuttons. For other control units of different sizes and styles, determine the values according to the dimensions, operation, and wiring convenience.

LED Unit Internal Circuit

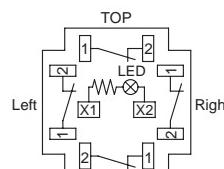


Terminal Arrangement (Bottom View)

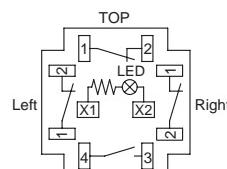
Illuminated Type

- NC main contacts only
NC main contacts: Terminals 1-2

- With NO monitor contacts
NC main contacts: Terminals 1-2
NO monitor contacts: Terminals 3-4



1NC: Terminals on right
2NC: Terminals on right and left
3NC: Terminals on right, left, and top



1NC: Terminals on top
2NC: Terminals on right and left

Ø16mm XA Series Illuminated Emergency Stop Switches

Nameplates

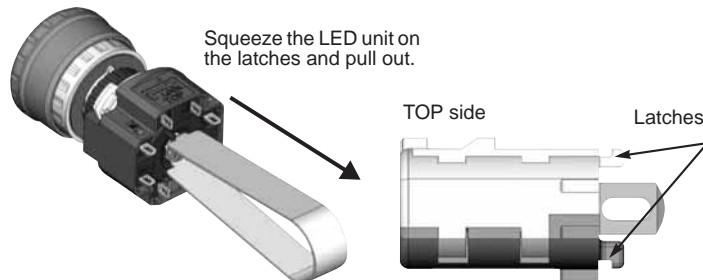
Description	Legend	Type No.	Material	Plate Color	Legend Color
For Ø29mm Operator	(blank)	HAAV-0	Polyamide	Yellow	Black
	EMERGENCY STOP	HAAV-27			
For Ø40mm Operator	(blank)	HAAV4-0	Polyamide	Yellow	Black
	EMERGENCY STOP	HAAV4-27			

Accessories and Replacement Parts

Description & Appearance	Material	Type No.	Ordering Type No.	Package Quantity	Remarks
Terminal Cover	PBT	XA9Z-VL2	XA9Z-VL2PN02	2	• White • Used for solder terminals.
LED Unit	For Solder Terminal	XA9Z-LED2R	XA9Z-LED2R	1	• Replacement LED unit/ • Used for removing the LED unit.
	For PC Board Terminal	XA9Z-LED2VR	XA9Z-LED2VR		
LED Unit Removal Tool	Stainless Steel	MT-101	MT-101		

Removing the LED Unit

Pull out the LED unit while squeezing the latches on the LED unit using the LED unit removal tool (MT-101).



Installing the LED Unit

Align the top of the LED unit with the TOP marking on the contact block. Push the LED unit into the contact block.



Safety Precautions

- Turn off power to the XA series emergency stop switch before starting installation, removal, wiring, maintenance, and inspection of the relays. Failure to turn power off may cause electrical shock or fire hazard.
- Use the LED unit removal tool when replacing the LED unit to avoid burn on your hands.

- Use wires of the proper size to meet the voltage and current requirements, and solder the wires correctly. If soldering is incomplete, the wire may heat during operation, causing fire hazard.
- Read the user's manual to ensure correct operation before starting installation, wiring, operation, maintenance, and inspection of the XA emergency stop switches.

Specifications and other descriptions in this catalog are subject to change without notice.



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